## **Project timeline**

HUBS

Hubs

Customer

Legend

Estimates for standard injection molding projects

## **Injection molding**

|       |  | Timeline in weeks |   |   |   |   |   |   |   |   |    |    |    |    |    |
|-------|--|-------------------|---|---|---|---|---|---|---|---|----|----|----|----|----|
| Stage | Description  | 1                 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 |
| 1     | Quote request                                      |                   |   |   |   |   |   |   |   |   |    |    |    |    |    |
| 2     | Production quote proposal to customer              |                   |   |   |   |   |   |   |   |   |    |    |    |    |    |
| 3     | Customer signed quote (PO)                         |                   |   |   |   |   |   |   |   |   |    |    |    |    |    |
| 4     | Full DFM report (incl.<br>improvement suggestions) |                   |   |   |   |   |   |   |   |   |    |    |    |    |    |
| 5     | 50% tool downpayment (1st)                         |                   |   |   |   |   |   |   |   |   |    |    |    |    |    |
| 6     | Start tool production                              |                   |   |   |   |   |   |   |   |   |    |    |    |    |    |
| 7     | Sample production                                  |                   |   |   |   |   |   |   |   |   |    |    |    |    |    |
| 8     | Sample delivery *                                  |                   |   |   |   |   |   |   |   |   |    |    |    |    |    |
| 9     | Sample approval                                    |                   |   |   |   |   |   |   |   |   |    |    |    |    |    |
| 10    | 50% tool downpayment (2nd)                         |                   |   |   |   |   |   |   |   |   |    |    |    |    |    |
| 11    | Start Part production                              |                   |   |   |   |   |   |   |   |   |    |    |    |    |    |
| 12    | Delivery of parts **                               |                   |   |   |   |   |   |   |   |   |    |    |    |    |    |
| 13    | NET 30 payment parts                               |                   |   |   |   |   |   |   |   |   |    |    |    |    |    |

\* Samples in hand within roughly 6 weeks

\*\* Final parts in hand within roughly 8 weeks