

Form 1+

Introducing
Desktop SLA.



Overview

With the Form 1+ you'll be printing in less than 15 minutes. It comes fully calibrated and ships with resin, software, finishing tools, and a one-year standard warranty—everything you need to succeed with 3D printing.



Technical Specifications

THE FORM 1+

Price	\$3299		
Dimensions	30 × 28 × 45 cm / 12 × 11 × 18 in		
Weight	8 kg / 18 lbs		
Operating Temperature	18–28° C / 64–82° F		
Power Requirements	100–240 V 1.5 A 50/60 Hz 60 W		
Laser Specifications	EN 60825-1:2007 certified Class 1 Laser Product 405nm violet laser		

PREFORM SOFTWARE

System Requirements Windows XP (SP3) and up Mac OSX 10.6.8 and up

PRINTING PROPERTIES

PRINTING PROPERTIES					
Technology	Stereolithography (SLA)				
Build Volume	125 × 125 × 165 mm 4.9 × 4.9 × 6.5 in				
Min Feature Size	300 microns 0.012 inches				
Layer Thickness (Axis Resolution)	25, 50, or 100 microns 0.001, 0.002, or 0.004 inches				
Supports	Auto-Generated. Easily Removable				
FINISHING KIT					
Includes	Finishing Tray, Scraper, Pre and				

Tweezers, Disposable Nitrile Gloves

Post-Rinse Tubs, Rinse Basket,

Squeeze Bottle, Flush Cutters,

Exceptional Print Quality

The Form 1+ delivers professional-quality printed parts, at a fraction of the price.

HOBBYIST FDM¹

Part cost: \$0.41 Machine cost: \$2,500

DESKTOP SLA (FORM 1+)^{1,2}

Part cost: \$1.67 Machine cost: \$3,299

INDUSTRIAL SLA¹

Part cost: \$6.00 Machine cost: \$300,000













Standard Resins

Formulated in-house to deliver the highest-quality output, these resins capture astonishing detail without sacrificing durability or toughness.



HIGH-RESOLUTION

For demanding applications, our carefully-engineered resins capture the finest features in your model.

STRENGTH & PRECISION

Our resins create accurate and robust parts, ideal for rapid prototyping and product development.

SURFACE FINISH

Perfectly smooth right out of the printer, parts have the polish and finish of a final product.



Resin Name	Price	Size	Applications	
CLEAR	\$149	1 Liter Bottle	Transparency, polishes to near optical clarity, great for internal channels and working with light	
WHITE	\$149	1 Liter Bottle	Neutral tone, slight opacity when thin, provides a great base color for painting prints.	
GREY	\$149	1 Liter Bottle	Neutral tone, slight opacity when thin, great for showing off surface finish, photographs eas	
BLACK	\$149	1 Liter Bottle	Highly pigmented, our most opaque, high detail resin, great for printing small, accurate features	

Clear Resin Technical Data Sheet¹

¹Material Properties are similar for White, Grey, and Black resins. For information on properties not listed, please contact our sales team.

Functional Resins

Our growing family of high-performance resins, adds capabilities to the Form 1+ 3D Printer with new material properties to explore.



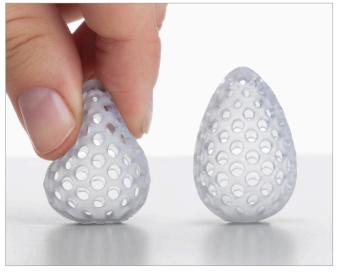
CASTABLE RESIN

Castable burns out cleanly, without ash or residue and captures crisp, precise detail as well as extraordinarily smooth surfaces. It allows jewelers, designers, and engineers to go straight from a 3D design to a model suited for direct investment.

Learn More







FLEXIBLE RESIN

Flexible is versatile, tactile, and impact-resistant. Push the boundaries of 3D printing by creating parts that are bendable and compressible. Excellent for prototyping, product design, and engineering.

Learn More





Resin Name	Price	Size	Applications	
CASTABLE	\$149	500 mL Bottle	le Investment casting, blue color, slightly softer than standard resins before post-curing.	
FLEXIBLE	\$99	500 mL Bottle	ottle Impact resistance, compression, great for ergonomic soft-touch grips.	

The Desktop Advantage

Nothing speeds the product development process as much as a printer on your desktop.





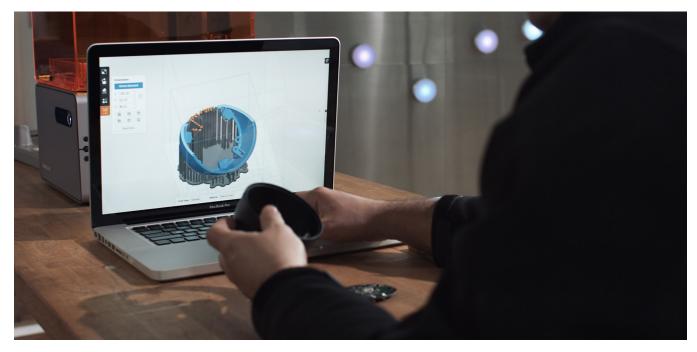




	SERVICE BUREAU	FORM 1+	INDUSTRIAL SLA
TURNAROUND TIME	1 – 2 weeks	< 24hrs	< 24hrs
UPFRONT COST	\$0	\$3299	\$60K – \$300K
ROOK PRINT COST	\$75.00	\$1.67	\$6.00
PRINT COST VS. FORM 1+	45x	1x	3.5x
LONG TERM COSTS	N/A	free one-year warranty	mandatory service contract (~\$15K)
ACCESSIBILITY	external, third party	internal, desktop, anyone can use	internal, workshop, run by a technician, often projects will be billed for use

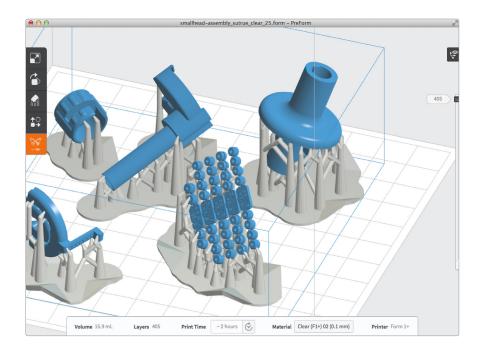
"...for our endoscopic version we had the initial design complete within 2 weeks and estimate a time saving of at least 6 months."

- Alex Berry, Product Designer at Sutrue Ltd on switching from service bureaus.



Powerful Software

PreForm (included) lets you print quickly, with its intuitive interface, useful tools, and regular updates.



SIMPLE PROCESS

Automatic tools for orientation and support generation make print setup fast and effective.

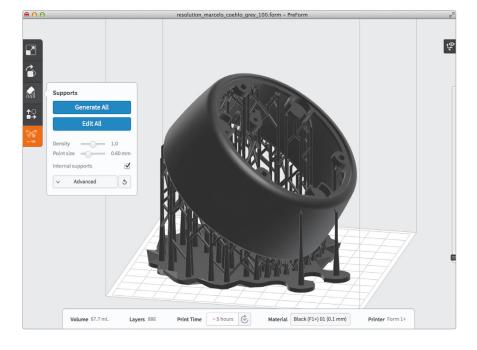
ADVANCED FEATURES

Our advanced mode reveals complexity when you need it, allowing you to fine tune details like individual support placement, density, and geometry.

PRINT MANAGEMENT TOOLS

Print time and volume estimates help you calculate costs.

Download today for free at formlabs.com/products/preform



PREFORM SOFTWARE

System requirements

Windows XP (SP3) and up Mac OSX 10.6.8 and up OpenGL 2.1 support 2GB RAM

Features

Simple print setup Auto-orient for optimal print position Auto-mesh repair Auto-generation of supports Rotation, scaling, and duplication Layer slicer for path inspection .STL and .OBJ file input .FORM file output

Expert Customer Support

Formlabs is an established leader in desktop 3D printing, with service centers in North America and the EU.



ONE YEAR WARRANTY

The Form 1+ ships with an industry-leading one-year standard warranty. No expensive customer support engineers. service contracts. Just service you can trust.



CUSTOMER SUPPORT

Your Form 1+ comes with access to our experienced Get the help and advice you need, fast.



SERVICING

If you run into problems, we'll make sure your printer is fixed quickly. We cover return shipping within our service regions too.



EDUCATIONAL RESOURCES

Our extensive online support site is filled with articles, videos, webinars and forums to provide help from the growing Formlabs community when you need it.

"What I've found is that, unlike other machines we've played with, the Form 1+ is a reliable beast."

- Al Dean, Develop3D.com

"I've had some really bad experiences with support from companies, but Formlabs has consistently met or exceeded my expectations. Formlabs, thank you, thank you, for being such an amazing company to deal with."

- Jared "-Tj-" Matsushige, 3D Artist, Hawaii

Additional Resources

Helpful links

Technical specs of material Order the Form 1+ today Order a sample part Learn more at our support pages

Contact

Contact the sales team Contact the support team